

Antonius Martinus Lambertus HABRAKEN et al.

R E M A R K S

Attached hereto is a marked-up version of the changes made to the claims by the current amendment. The attached page is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE".

Respectfully submitted,

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VERSION WITH MARKINGS TO SHOW CHANGES MADE

The claims have been amended as follows:

3. (Amended) Method according to Claim 1-~~or~~-2, for gluing together two disc halves (5, 21) which are each provided with a central hole (6), comprising the steps of:

- placing one disc half (5) on a rotary member (3, 4) provided with a mandrel (7) in such a manner that the mandrel (7) fits through the central hole (6) in the said disc half (5);
- expanding the mandrel (6) in such a manner that it comes to bear flush against the wall of the central hole (5) of the disc half which was put in place first;
- then applying the quantity of glue (20) to the said disc half (5);
- placing the second disc half concentrically onto the first disc half (5) over the mandrel (6), so as to enclose the glue (20);
- rotating the rotary member (3, 4) with the two disc halves (5, 21) in such a manner that, under the influence of the centrifugal force which is generated, the glue (20) spreads along an expanding front between the two disc halves (5, 21);
- stabilizing the glue which is immediately behind the glue front by means of light radiation;

50 60 70 80 90 100 110
120 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 310 320 330 340 350 360 370 380 390 400 410 420 430 440 450 460 470 480 490 500 510 520 530 540 550 560 570 580 590 600 610 620 630 640 650 660 670 680 690 700 710 720 730 740 750 760 770 780 790 800 810 820 830 840 850 860 870 880 890 900 910 920 930 940 950 960 970 980 990

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- curing the glue (20);
- removing the glued-together disc halves (5, 21) from the rotary member (3, 4) and the mandrel (6).

4. (Amended) Method according to Claim 1, ~~2 or 3~~, comprising the step of providing a mandrel (6) which has a relatively hard core (8) and a flexible sleeve which surrounds the core (18), and expanding the sleeve (12) by means of compressed air.

5. (Amended) Method according to ~~one of the preceding claims~~ 1, comprising the steps of:

- putting the first disc half (5) in place;
- then expanding the mandrel (6);
- then applying glue (20) to the first disc half (5);
- then placing the second disc half (21) over the expanded mandrel (6), taking with it any glue (20) adhering thereto.

8. (Amended) Device according to Claim 6 ~~or 7~~ for gluing together two disc halves (5, 21) which are each provided with a central hole (6), in which the carrier (3, 4) is provided with a mandrel (6) which can be fitted through the central holes (5) in the disc halves, the mandrel (6) being expandable in the radial direction.

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9. (Amended) Device according to Claim 7-~~or~~-8, in which the mandrel (6) comprises a central core (8) and a flexible sleeve (12) which is connected to the core (8) in an airtight manner, which core (8) has an air-supply duct (9, 10) which opens out into the interior of the flexible sleeve (12).

13. (Amended) Device according to ~~one of claims~~ 6-~~12~~6, in which the sleeve (12) has at least one internal recess (13), and the mandrel (6) has at least one corresponding ridge (14) which engages in the recess (13).